



# QUICK REFERENCE GUIDE



## ENGINE BAY / UNDER HOOD REPAIR

### PREP

SU408 BodyKleen or soap and water wash  
Grey Mirlon scourer  
Clean with D845 High Strength Degreaser  
Cleaning - Two stage wipe on, wipe off process

### PRODUCT

Rub through area - SUA Aerosol Rub through Primers  
Bare Metal - Etch Primer followed by WOW Primer  
LVP-219 EnviroPRIME - Over body filler repairs  
ENVIROBASE® High Performance Engine Bay Colour

## WHEEL REPAIR - PAINTED

### PREP

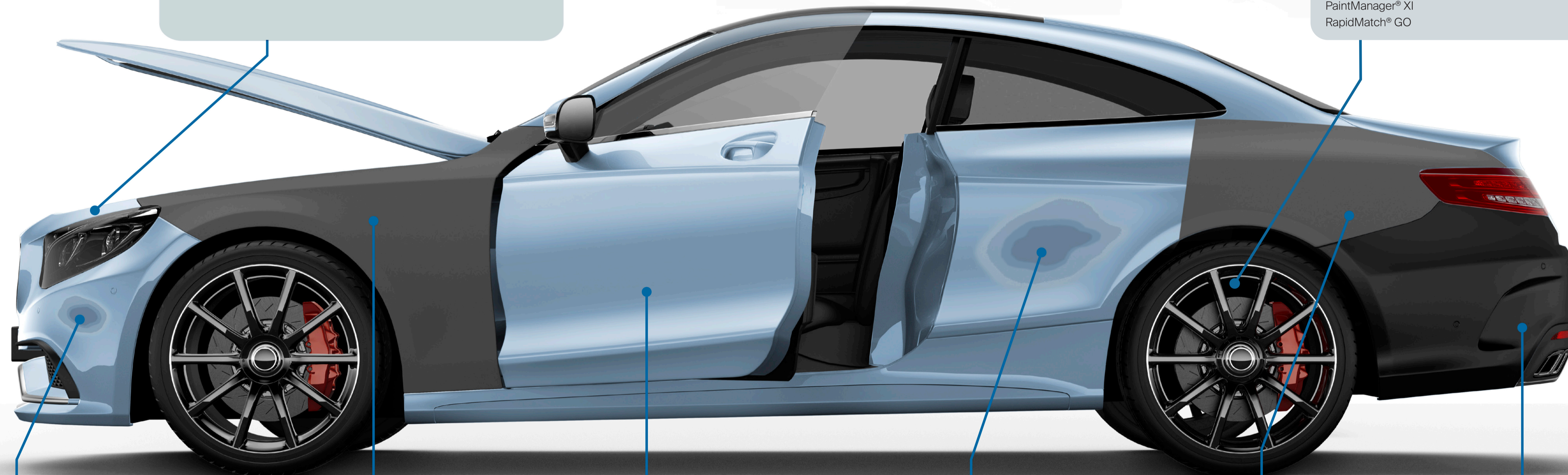
Cleaning Process: Wipe with SU408 BodyKleen  
Scuff - Grey Scotch Brite  
Sand Damaged area P240 followed by P400  
Cleaning - Wipe on wipe off process using SWX250 Water-Methylated Spirits Cleaner

### PRODUCT

SWX250 Water-Methylated Spirits Cleaner  
D837 Spirit Wipe  
Epoxy Rub Thru Primer- Small area or sand through  
DP612 EtchPRIME- Complete bare Alloy area  
LVP-219 EnviroPRIME  
or  
LVP-201/05/07 in WOW mode  
ENVIROBASE® High Performance Colour  
Any approved PPG ENVIROBASE® LV Clearcoat

### COLOUR TOOLS

R8500 Envirobase Wheel and Trim Fan Deck  
PaintManager® XI  
RapidMatch® GO



## PLASTIC BUMPER REPAIR

### PREP

Cleaning - Wipe on, wipe off process  
ROS sander - P240-320 - prior to primer  
Final primer sanding - ROS 3-5MM - P400-500

### PRODUCT

SWX250 WB Cleaner  
D837 Spirit Wipe  
SU4903 Plastic Primer - Small area or sand through  
D820 Plastic Primer  
LVP-219 EnviroPRIME  
LVP-201/05/07 with LVA-650 - Sanding mode  
ENVIROBASE® High Performance Colour  
Any PPG ENVIROBASE® LV Clearcoat

### COLOUR TOOLS

PaintManager® XI  
RapidMatch® GO

## NEW OEM E-COATED PARTS

### PREP

Cleaning - Wipe on, wipe off process  
Sanding by hand - Red Mirlon Pad  
ROS Sander 3-5mm P400  
Avoid sand throughs on edges  
Cleaning - Two stage wipe on, wipe off process

### PRODUCT

Sand through to metal: DP614 EpoxyPRIME  
LVP-201/05/07 EnviroLOCK  
ENVIROBASE® High Performance Colour  
Any PPG ENVIROBASE® LV Clearcoat

### COLOUR TOOLS

PaintManager® XI  
RapidMatch® GO

## EHP + ADJACENT PANEL

### PREP

Final primer sanding for ENVIROBASE® HP - P400-P500 ROS Sander 3-5mm  
Final sanding for adjacent/ blend panel - ROS sander 3-5mm P800 dry - P1000 Abralon® damp  
Cleaning - Two stage wipe on, wipe off process

### PRODUCT

ENVIROBASE® High Performance Colour  
Optional - T4903 Colour Blender  
Any PPG ENVIROBASE® LV Clearcoat

### COLOUR TOOLS

PaintManager® XI  
RapidMatch® GO

## BODY FILLER REPAIR

### PREP

Cleaning - Wipe on, wipe off process  
Remove old paint in damaged area using P80-120 for large repair/ P120 for small repair  
Featheredge P120  
Epoxy application before body filler  
Pinhole filler prior to primer

### PRODUCT

DP616 EpoxyTHANE  
STARTLINE® Ultra Body Filler  
STARTLINE® Onion boards  
A655 Pinhole Filler

### COLOUR TOOLS

PaintManager® XI  
RapidMatch® GO

## PRIMER REPAIR

### PREP

Guidecoat  
Block Primer sanding with P240  
Guidecoat  
ROS Sander using P400-500  
Cleaning - Two stage wipe on, wipe off process

### PRODUCT

LVP-219 EnviroPRIME  
LVP-201/05/07 EnviroLOCK  
D837 Spirit Wipe  
SWX250 WB Cleaner  
SUA Aerosol Epoxy Rub Thru Primers

## NEW PLASTIC BUMPER

### PREP

Cleaning Process: Wipe with SU408 BodyKleen  
Scuff - Grey Mirlon scourer OR WB Cleaner with Grey Mirlon scourer and dry  
Clean with D846 Plastic Cleaner  
Pre-Primed new Bumper - Sand with P800 Dry.  
Clean only with Waterborne Cleaner

### PRODUCT

SWX250 WB Cleaner  
D846 Plastic Cleaner  
LVP-201/05/07 EnviroLOCK  
LVA-650 Plastics Primer Converter  
Alternative Plastic Primer: D820 or SU4903  
ENVIROBASE® High Performance Colour  
Any PPG ENVIROBASE® LV Clearcoat