DELTRON® PLASTICS CHART

Preparation | Undercoat | Colour | Clearcoat

Plastic Adhesion Promoter | Non Sand (Optional for best appearance (Wet on Wet)) | Primer Surfacer/ Filler

New Car Part

Part Supplied in Primer
New Car Part Supplied in Primer

Bumper
Most Commonly Used Substrates:
PP
TPO
PP/EPDM

Wheel Trim
Most Commonly Used Substrates:
LEXAN
PA

Wing Mirror
Most Commonly Used Substrates:
ABS
NORYL
PC/PBT

Spoiler
Most Commonly Used Substrates:
PC
PBS
PUR

Glass Reinforced Substrates
Most Commonly Used Substrates:
GRP
SMC

Sensitive Plastics
Most Commonly Used Substrates:
1K PUR

DO NOT PAINT
PE
HDPE
MODPE

Abrade gently with a grey Mirlon pad and wipe with Watermetho Pre-Cleaner (SWX250)

(Solvent-based cleaners will remove many OE plastic primers)

BODYKLEEN SU408
Clean & scuff.
Wash off thoroughly with clean water & dry.

(4 parts Bodykleen : 1 part Water)

D846
Anti-Static Agent
Wipe on and wipe off.

LEXAN does NOT require an adhesion promoter

D820 or SUA4903
Plastic Adhesion Promoter

D816
Plastic Adhesion Promoter

DP621, DP625, DP627
LVP201, LVP205, LVP207
PrimaGUARD

Optional Phase
A flexiblised Highbuild primer (e.g. DP602 & DP618) can be used over Plastic Adhesion promoter where sanding is required to a flat finish. i.e. Eliminate texture

Deltron Basecoat → **DC501, DC516 DC527, D8122** Clearcoat

Deltron Direct Gloss

Repair

All Car Parts EXCEPT 1K PUR
Most Commonly Used Substrates:
PP, TPO, PP/EPDM, ABS, NORYL, PC/PBT, PUR, SMC, LEXAN, PA

Sensitive Plastics
Most Commonly Used Substrates:
1K PUR

BODYKLEEN SU408
Clean & scuff.
Wash off thoroughly with clean water & dry.

(4 parts BodyKleen : 1 part Water)

D846
Anti-static Agent
Wipe on & wipe off.

D820 or SUA4903
Plastic Adhesion Promoter

D816
Plastic Adhesion Promoter

Optional Phase
For light filler repairs use A652

Apply a Highbuild Primer and flexibilise for build (DP602/DP618)
Sand with P320
Sand with P400-500
Wipe with Pre-Clean

Deltron Basecoat → **DC501, DC516 DC527, D8122** Clearcoat

Deltron Direct Gloss